

LEWIS®

"Fast Slab" Ground Floor System

The LEWIS® "Fast Slab" lightweight insulated ground floor system in a unique combination of the Dutch VBI PS ground floor renovation system and LEWIS® Dovetailed Sheet metal decking.

The PS renovation floor system is a patented innovation from VBI and is an alternative to block and beam floors. The unique feature of "Fast Slab" is the use of lightweight galvanised steel beams. At 6.5 kg/m the Magnelis® galvanised steel joists weigh only a fraction of pre-cast concrete beams. Joists are supplied in standard lengths and can be cut on site. The tightly fitting EPS infill insulation blocks are available for two thermal performance values – 0.23 W/m²K and 0.20 W/m²K, and sit between the galvanised beams creating a robust and thermally efficient sub floor ready to accept the finished slab. Both the beams and infill blocks are light and easy to handle making installation in difficult to reach areas much easier and ideal for renovation and conversion as well as new build situations.



Ideal for:

- New build
- Conversion and renovation
- Restricted site situations
- Insulated floors
- Extensions
- Conservatory and garden room floors
- Use above poor preforming foundations





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The standard VBI PS renovation system incorporates reinforcement mesh within the compression slab and a finishing screed – the use of a LEWIS® deck eliminates the need for mesh and also reduces the depth of the slab and finishing screed to an all in one screed depth of 50 mm. Reducing floor height and weight of the slab without compromising load bearing and adding the opportunity to include a highly efficient underfloor heating system.

LEWIS® "Fast Slab"

The LEWIS® deck is placed at 90 degrees across the galvanised beams and covering the whole floor area, the deck is then fixed to the beams with LEWIS® 13 mm self-drilling screws. If being used with under floor heating, the pipes are attached to the top of the LEWIS® deck. A finishing self-levelling screed or fine grade concrete is then laid to a depth of 50 mm (\geq 52 mm with under floor heating). The weight of a 50 mm thick LEWIS® deck and screed is approx. 90 kg/m². This vastly reduces the weight when compared with conventional reinforced concrete floor slabs without reducing load bearing capabilities.

| Joist centre to centre dimension | Thickness of LEWIS® top floor system | Dead weight of floor system | Max. joist length (2 support points) |
|--|--|---|--|
| 610 mm | 50 – 56 mm | 106-118 kg/m ² | 4,2 m ¹ |
| 900 mm | 50 - 56 mm | $\frac{103-115 \text{ kg/m}^2}{103-115 \text{ kg/m}^2}$ | 3.6 m ¹ |

Features:

- Safe and easy to install
- No heavy lifting equipment required
- Improves performance of underfloor heating
- Speeds up installation and screed/concrete curing time
- Maintains the ability to ventilate the void beneath the ground floor without driving moisture into the walls
- Long life span
- Low dead weight and high loadbearing capability

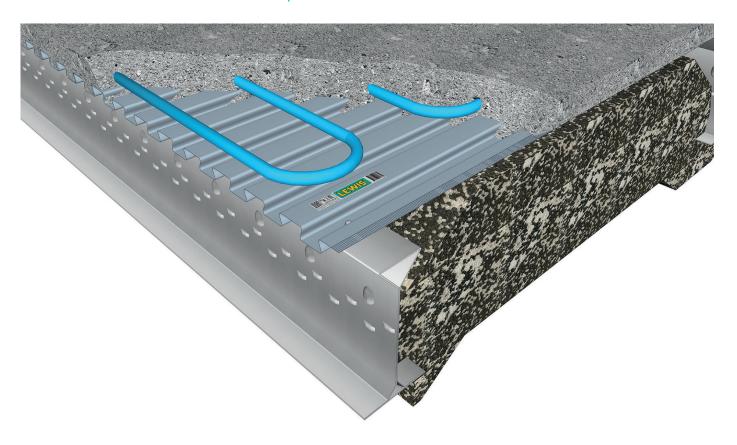
Table of load capacity of VBI joists with the LEWIS® floor

| | Loading | Point | Walls | Finish |
|---------|--------------------------------|--------------|---------|---------|
| | (kN/m²) | loading (kN) | (kN/m²) | (kN/m²) |
| Class A | 1,75 C _{0,1} = 0,4 | 3 | ≤ 0,5** | ≤ 1,0 |

Loading figures compliant with NEN-EN 1991-1:2002/NB:2007

- * attach the LEWIS® sheeting to the VBI joist with self-tapping screws at centre to centre ≤ 500 mm
- ** line load < 1 kN/m

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Rapid Installation

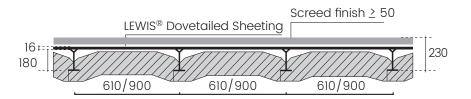
The lightweight nature of the beams, insulation blocks and LEWIS® deck ensures a quick and simple installation of the supporting sub-floor. No heavy lifting equipment is required and installation can, in most cases, be carried out by one person. The EPS insulation blocks are light but strong allowing foot traffic – providing a working deck from which to fit the LEWIS® deck. Once the LEWIS® deck is in place, heating pipes can be simply fixed to the deck by using LEWIS® plastic "P" pipe clips or the LEWIS® cliprail system. The completed floor can be completed in one visit with liquid free flowing self-levelling screed or fine grade concrete.

Fast Delivery

All the components for LEWIS® "Fast Slab" are available from stock. In addition to standard length of 2500 mm, LEWIS® can also be ordered in nonstandard lengths of up to 6000 mm.







TECHNICAL SPECIFICATIONS LEWIS® DOVETAIL SHEETING

| Sheet weight | 5,8 kg/m ² |
|-------------------------|---------------------------------|
| Nominal width | 630 mm |
| Effective width | 580 mm |
| Standard length | 2000 mm |
| Length range | tot 6000 mm |
| | |
| VBI joist | |
| Joist weight | 6,5 kg/m ¹ |
| standard lengths | 3000 - 3300 - 3600 - |
| | 3900 - 4200 mm |
| | |
| Insulation | |
| EPS-filling blocks | centre to centre 610 mm/900 mm |
| Length of filling block | 1200 mm |
| Thermal transmittance | 0.23 W/m ² K (white) |
| | 0.20 W/m²K (grey) |

Joists, filling elements and LEWIS® sheeting can be easily made to size.

Improved project programme

The use of a LEWIS® "Fast Slab" solution not only reduces the overall weight of the floor and height by reducing slab depth (50 mm in most cases) but also improves on the overall project programme by rapidly speeding up the process of installation, drying out time (reduced slab depth) and elimination several layers of the installation when compared against traditional block and beam.



